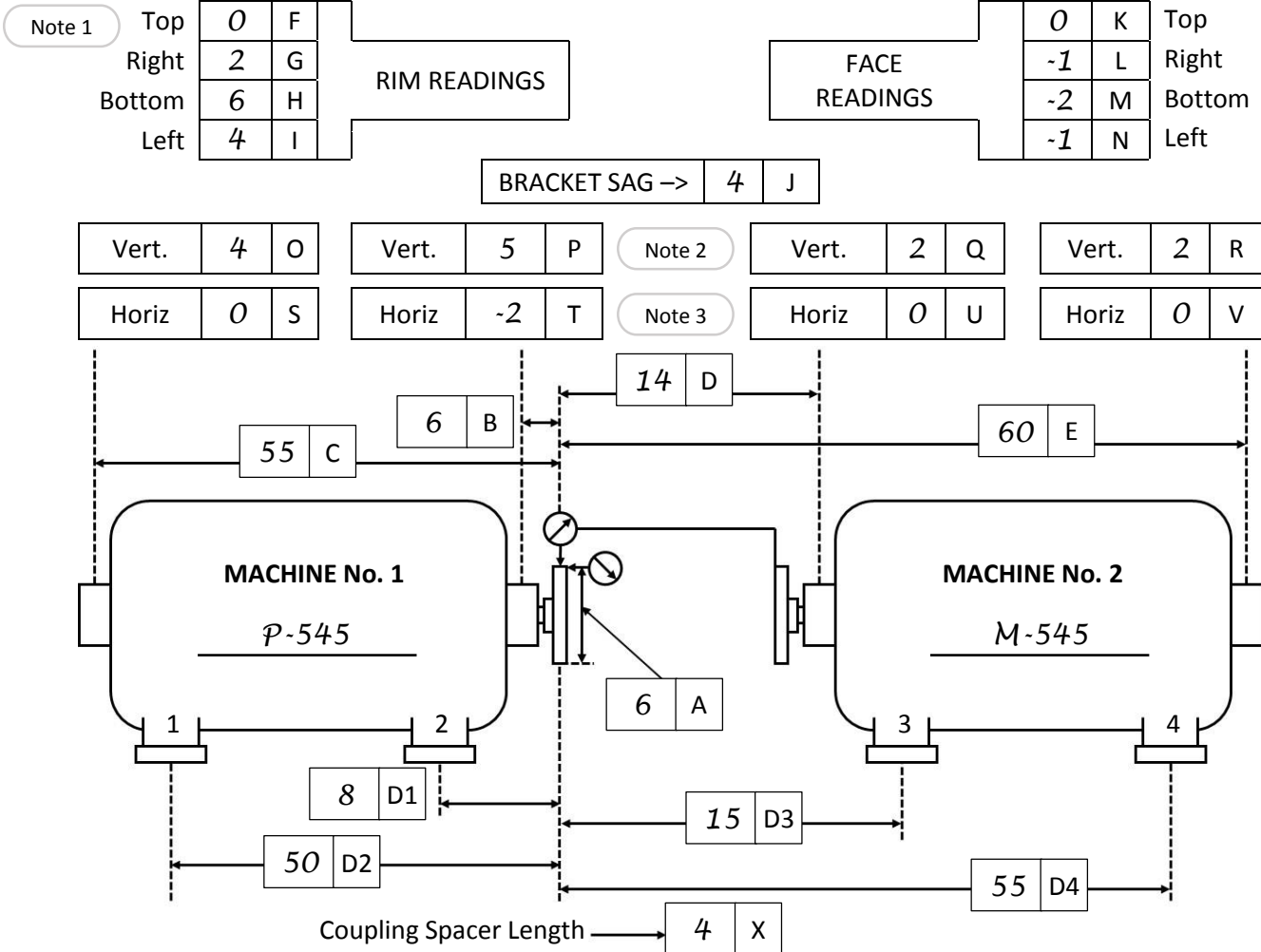


SKETCH No. 201

FACE & RIM



NOTE 1: RIGHT AND LEFT REFERS TO THE RIGHT AND LEFT HAND SIDES OF THE EQUIPMENT TRAIN. THE RIGHT HAND SIDE OF THE MACHINE NO. 1 IS ON THE SAME SIDE OF THE TRAIN AS IS THE RIGHT HAND SIDE OF MACHINE NO. 2.

NOTE 2: EXPECTED VERTICAL MOVEMENTS UPWARD ARE POSITIVE (+). DOWNWARD ARE NEGATIVE (-).

NOTE 3: EXPECTED HORIZONTAL MOVEMENTS TO THE RIGHT ARE POSITIVE (+). TO THE LEFT ARE NEGATIVE (-).

THE PRESENT COUPLING ALIGNMENT IS AS FOLLOWS:							
COLD CLASS	2	.091	(DEGREES)	HOT-CLASS	2	.066	(DEGREES)

TO IMPROVE ALIGNMENT, DO THE FOLLOWING:

IF YOU MOVE MACHINE NO. 1				IF YOU MOVE MACHINE NO. 2			
AT SUPPORT 1		AT SUPPORT 2		AT SUPPORT 3		AT SUPPORT 4	
ADD		ADD		ADD		ADD	
REMOVE	X	REMOVE	X	REMOVE	X	REMOVE	X
	14		1		7		19
RIGHT	X	RIGHT	X	RIGHT		RIGHT	
LEFT		LEFT		LEFT	X	LEFT	X
	1		3		4		5

EQUIPMENT NO. P-545 COMMENTS: Alignment After
 DATE: 4-17-14 Seal Change
 BY: WFK

PLEASE REFER TO THE INSTRUCTION BOOK FOR DETAILS