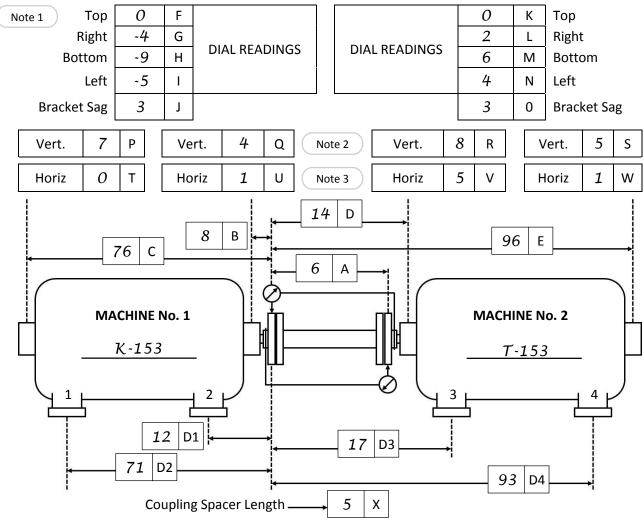
SKETCH No. 202

REVERSE INDICATOR



NOTE 1: RIGHT AND LEFT REFERS TO THE RIGHT AND LEFT HAND SIDES OF THE EQUIPMENT TRAIN. THE RIGHT HAND SIDE OF THE MACHINE NO. 1 IS ON THE SAME SIDE OF THE TRAIN AS IS THE RIGHT HAND SIDE OF MACHINE NO. 2.

NOTE 2: EXPECTED VERTICAL MOVEMENTS UPWARD ARE POSITIVE (+). DOWNWARD ARE NEGATIVE (-).

NOTE 3: EXPECTED HORIZONTAL MOVEMENTS TO THE RIGHT ARE POSITIVE (+). TO THE LEFT ARE NEGATIVE (-).

THE PRESENT COUPLING ALIGNMENT IS AS FOLLOWS:								
COLD CLASS	1	.051	(DEGREES)	HOT-CLASS	1	.049	(DEGREES)	

TO IMPROVE ALIGNMENT, DO THE FOLLOWING:

IF YOU MOVE MACHINE NO. 1 IF YOU MOVE MACHINE NO. 2 AT SUPPORT 1 AT SUPPORT 2 AT SUPPORT 3 AT SUPPORT 4 ADD ADD ADD X Χ X ADD Χ 5 2 21 19 **REMOVE REMOVE REMOVE REMOVE RIGHT** X **RIGHT** X **RIGHT RIGHT** X 14 6 2 10 X **LEFT LEFT LEFT LEFT** EQUIPMENT NO. Final Alignment After K-153 **COMMENTS:** DATE: Turnaround 4-3-14

KWG

BY: